

# **Anti-Aging**

## **Anallerg**<sup>®</sup>--Retinol





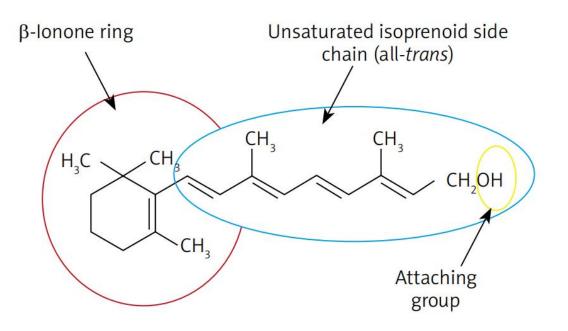
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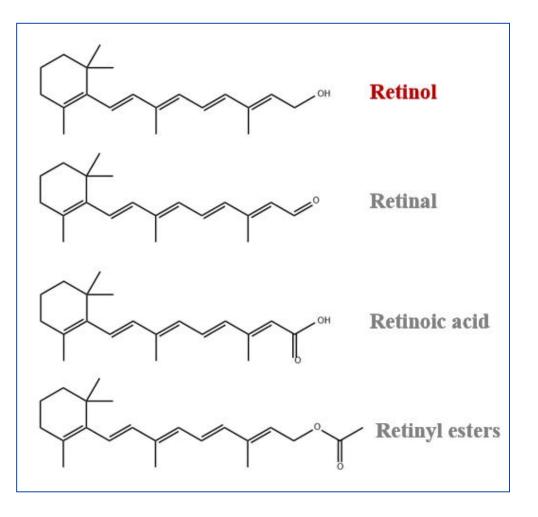
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## Part 01 Anallerg®--Retinol

## Vitamin A Retinol

• Vitamin A is a fat-soluble vitamin that is essential for humans and other vertebrates.





## Retinol Best Anti-Aging Skin Care Ingredients



- **Retinol** is one of the most used and most well-studied anti-aging ingredients on the market.
- Retinol is a standard ingredient with amazing powers:
  - ✓ Anti-aging
  - ✓ Anti-acne
  - ✓ Thicker skin
  - ✓ Newer, brighter, and more even-toned skin

## **Crystal powder**

<b>Anallerg</b> <sup>®</sup> Retinol The Trademarked Product Name: Pure-origin <sup>®</sup>				
INCI Retinol				
CAS	68-26-8			
Appearance Light yellow to yellow crystal powder				
Odor Characteristic odor				
Retinol Purity	>99%			
Certification	ECOCERT			
Award	2022 PCHi Fountain Award			

High Purity, premium quality, ton-scale production, reliable supply

#### **Promotes the synthesis of type I collagen in fibroblasts**

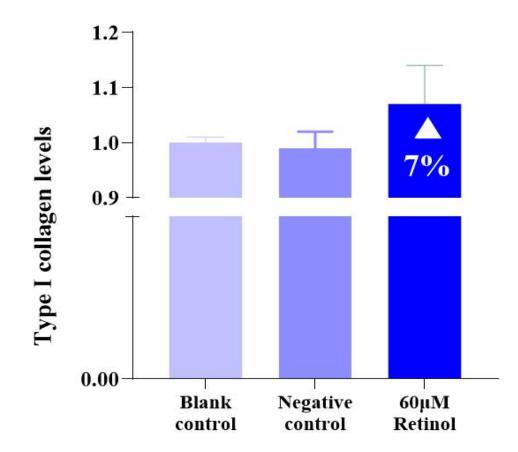


60µM Retinol

Control

#### After treating fibroblasts with **Anallerg**<sup>®</sup>--Retinol, the type I collagen increased

**Promotes the synthesis of type I collagen in fibroblasts** 



#### **Anallerg**<sup>®</sup>--Retinol can promote the synthesis of type I collagen



**Clinical trial on human skin** 

32 participants continuously used the facial cream (contains 0.1% Anallerg®-- Retinol) for 28-days.

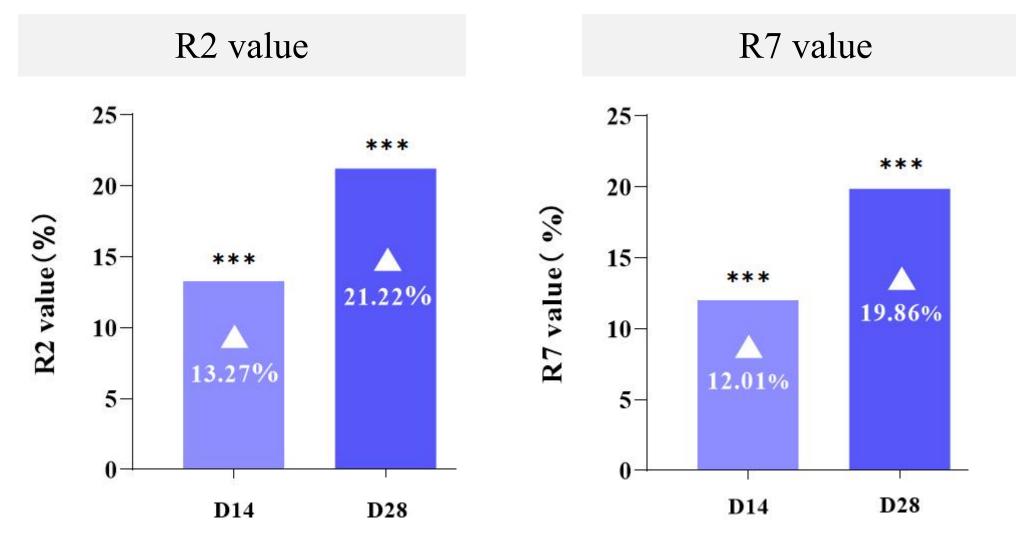
## Improving elasticity and firmness

- ✓ R2 value Cutometer MPA580
- ✓ R7 value Cutometer MPA580
- ✓ Q1 value Cutometer MPA580
- ✓ F4 value Cutometer MPA580

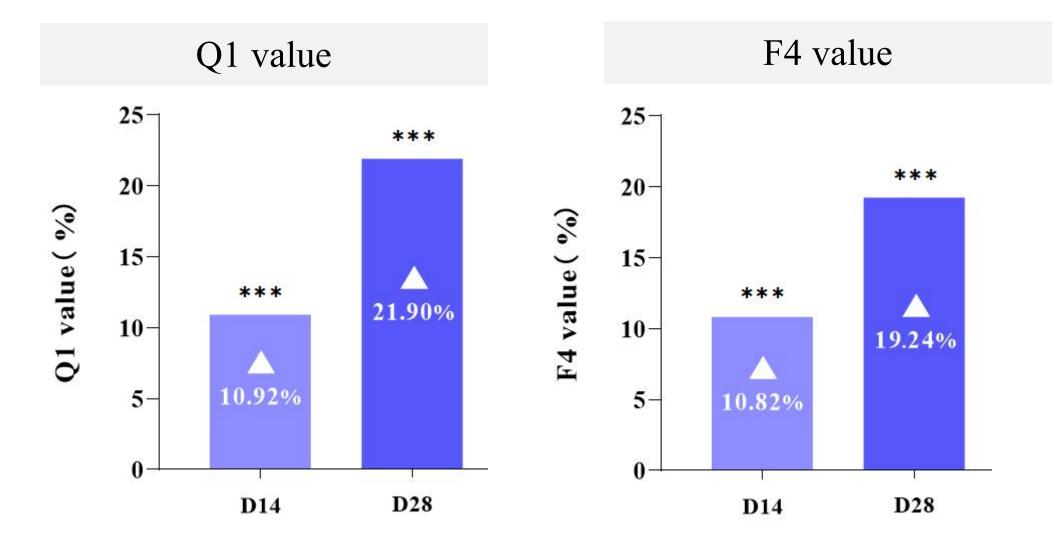
# ◆ Anti-wrinkle ✓ Crow's feet wrinkles - Image-Pro-Plus

✓ Under-eye wrinkles - Image-Pro-Plus

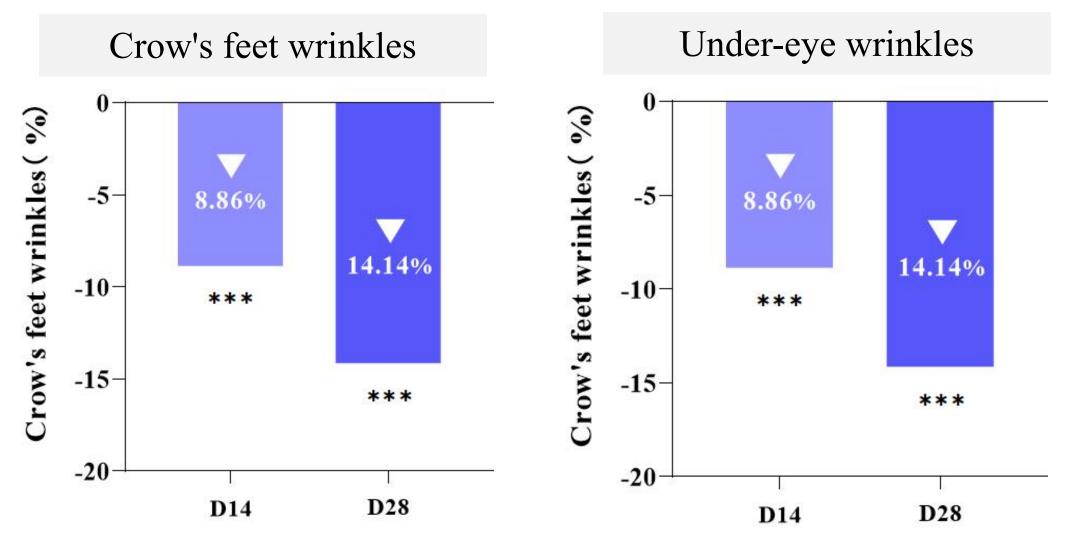
#### **Clinical trial on human skin**



#### **Clinical trial on human skin**



#### **Clinical trial on human skin**



#### **Clinical trial on human skin**



#### Wrinkles significantly reduced after 14 and 28 days of using **Anallerg®**--Retinol

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#### Wrinkles significantly reduced after 14 and 28 days of using **Anallerg®**--Retinol

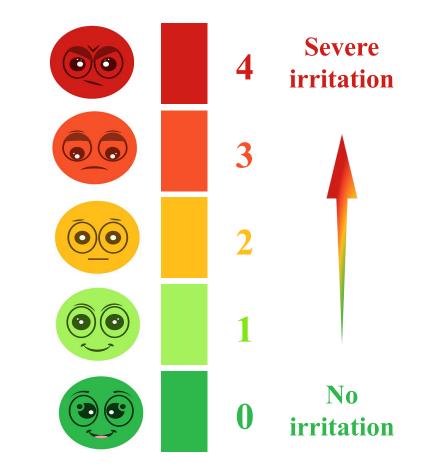
#### **Clinical trial on human skin**



#### Wrinkles significantly reduced after 14 and 28 days of using **Anallerg®**--Retinol

## The human skin patch test

Group	Number of subjects	Time	Number of subjects with different skin reactions in patch test				
			0	1	2	3	4
0.3% <b>Anallerg®</b> Retinol		0.5h	30	0	0	0	0
	30 people	24h	30	0	0	0	0
		48h	30	0	0	0	0



#### Visual quantification of skin reactions scores

#### **Anallerg**<sup>®</sup>--Retinol is highly safe

## Part 02 Innovative Upgraded

## **Application Difficulties**

<b>Oil-Soluble Vitamin</b>	<b>Instability</b>	<b>Operational Inconvenience</b>
Oil-soluble vitamin, insoluble in	Extremely sensitive to light,	Production processes must be isolated
water	temperature, and oxygen	from oxygen, water, and UV
<b>Irritating</b>	<b>Discoloration</b>	<b>Penetration and Absorption</b>
Pure retinol is more likely to	Pure retinol tends to cause	Pure retinol has poor skin absorption
irritate the skin	formulations to turn yellow	and low bioavailability

**Innovative Upgraded Retinol Solutions Addressing Stability and Application Challenges!** 

#### **50% Retinol Solution**

Ingredients					
	Retinol 42.75-49.5%				
Polysorbate-20			45.90-53.20%		
	BHT		3.15-3.50%		
	BHA		0.90-1.10%		

**Protective agents / Antioxidants** 

**High-concentration retinol solution: More stable !** 

**50% Retinol Solution** 

Ingredients				
Retinol	45.0-50.0%			
Tocopheryl acetate	15.0-25.0%			
Caprylic/capric triglyceride	25.0-30.0%			

#### **High-concentration retinol solution: Suitable for oil-based formulations**

## **10% Retinol microemulsion**

#### Source:

A new microemulsion prepared using encapsulation technology based on **Anallerg**<sup>®</sup> -- Retinol-50C.

## **Encapsulation Technology:**

- Precise Release: Encapsulated active substances ensure efficient release.
- Superior Absorption: Cell membrane-like structure optimizes absorption and interaction.
- Soothing Care: Ceramide-like structure soothes and reduces skin irritation.



#### **10% Retinol microemulsion**

Ingredients				
Retinol	8.5-10.0%			
Polysorbate-20	8.0-10.0%			
Polyglyceryl-10 myristate	0.1-0.8%			
Ethyl lauroyl arginate hcl	0.1-0.6%			
Glycerin	5.0-15.0%			
Caprylic/capric triglyceride	10.0-30.0%			
BHT	0.1-1.0%			
BHA	0.1-0.5%			
Water	40.0-50.0%			

#### **Microemulsion: Easier application and optimized skin absorption**

#### **10% oil solution**

Ingredients				
Retinol	8.0-10.0%			
Tocopheryl acetate	35.0-45.0%			
Caprylic/capric triglyceride	45.0-55.0			
BHT	0.1-1.0%			

**Oil Solution: Suitable for oil-based formulations and enhanced stability** 

**10% oil solution** 

Ingredients					
Retinol	8.0-10.0%				
Tocopheryl acetate	35.0-45.0%				
Caprylic/capric triglyceride	45.0-55.0				

#### **Oil solution: Suitable for oil-based formulations**





Product Specifications		Composition		
<b>Anallerg</b> <sup>®</sup> Retinol (Pure-origin <sup>®</sup> )	99.5% Crystal powder	Retinol		
Anallerg <sup>®</sup> Retinol-50C	50% Retinol solution	Retinol, polysorbate-20, BHA, BHT		
Anallerg <sup>®</sup> Retinol-50A 50% Retinol solution		Retinol, tocopheryl acetate, caprylic/capric triglyceride		
<b>Anallerg</b> <sup>®</sup> -Retinol-10C 10% Retinol microemulsion		Retinol, ethyl lauroyl arginate hcl, polyglyceryl-10 myristate, BHT, BHA, polysorbate 20, water, caprylic/capric triglyceride, glycerin		
Anallerg <sup>®</sup> Pure-origin <sup>®</sup> -10A	10% Retinol oil solution	Retinol, tocopheryl acetate, caprylic/capric triglyceride, BHT		
Anallerg <sup>®</sup> Pure-origin <sup>®</sup> -10B	10% Retinol oil solution	Retinol, tocopheryl acetate, caprylic/capric triglyceride		

## Comparison

	Retinol (Pure-origin®)	<b>Retinol-50C</b>	<b>Retinol-50A</b>	<b>Retinol-10C</b>	<b>Retinol-10A</b>	<b>Retinol-10B</b>
Good	<ul> <li>Crystal powder</li> <li>Purity&gt;99.0%</li> <li>COSMOS</li> </ul>	<ul> <li>High concentration</li> <li>Improved stability</li> </ul>	<ul> <li>High</li> <li>concentration</li> <li>No BHA / BHT</li> </ul>	<ul> <li>Microemulsion</li> <li>Improved</li> <li>Absorption</li> <li>Easier application</li> </ul>	<ul> <li>For oil-based formulations</li> <li>Improved stability</li> </ul>	<ul> <li>For oil-based formulations</li> <li>No BHA / BHT</li> </ul>
Bad	<ul><li>Unstable</li><li>Inconvenient application</li></ul>	<ul> <li>BHA / BHT</li> <li>Low-temperature might lead to crystallization</li> <li>Not for oil-based formulations</li> </ul>	<ul> <li>Less Stable than 50C</li> <li>Low-temperature might lead to crystallization</li> </ul>	• Not for oil-based formulations	• BHT	<ul> <li>Less Stable than 10A</li> </ul>

- **BHA:** Classified by IARC as Group 2B and listed on California Proposition 65.
- **BHT:** EWG VERIFIED products cannot contain this ingredient.

## Part 03 Application Guidelines

## Solubility of **Anallerg**<sup>®</sup> -- Retinol

Solubility of **Anallerg**<sup>®</sup> -- Retinol in different solvents at different temperatures (10%)

Solvent	4°C	25°C	45°C	-18°C	
Dimethyl isosorbide	$\checkmark$	$\checkmark$	$\checkmark$	×	
Diisopropyl adipate	$\checkmark$	$\checkmark$	$\checkmark$	×	
Caprylic/capric triglyceride	×	$\checkmark$	$\checkmark$	×	
Isopropyl myristate	×	$\checkmark$	$\checkmark$	×	
Dicaprylyl carbonate	×	$\checkmark$	$\checkmark$	×	
Diethylhexyl carbonate	×	$\checkmark$	$\checkmark$	×	
Triethylhexanoin	×	$\checkmark$	$\checkmark$	×	
Diisooctyl adipate	×	$\checkmark$	$\checkmark$	×	
Squalane	××				
Pentaerythrityl tetrastearate	××				

Note: " $\sqrt{}$ " indicates soluble; " $\times$ " indicates prone to precipitation; " $\times \times$ " indicates insoluble.

#### **Formula Recommendations**

- > Antioxidants: BHT, tocopherol, and tocopheryl acetate, with a preference for BHT.
- **Chelating agents:** disodium EDTA.
- > UV protectants: diethylhexyl Syringylidenemalonate.
- > Soothing and repairing ingredients: dipotassium glycyrrhizate, oat extract, and ceramide NP.
- **Formula pH:** 4.5 ~ 6.0.
- Suitable for formulations like serums, facial oils, lotions, and creams. Avoid using in lowviscosity serums or aqueous formulations.
- > Oil-based formulations are preferred.

## **Packaging and Storage**

- Stored away from light and refrigerated.
- > After use, seal tightly to avoid exposure to air and moisture.
- > Use sealed, opaque vacuum materials, such as opaque vacuum bottles.
- > Products should be in small capacities, like 10mL or 15mL.
- $\succ$  Use promptly after opening.

#### **Production Process**

≻ Add retinol at a low temperature stage (below 40°C) and mix thoroughly.

Using encapsulation forms such as liposomes, microemulsions, vesicles, etc., helps enhance its stability.

> If feasible, introduce inert gases (argon or nitrogen) during production and filling processes.



Anallerg<sup>®</sup> / EffeMIX<sup>®</sup>



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